



Technical Service Information Bulletin

March 8, 2006

Title:

FRONT LICENSE PLATE MOUNTING BRACKET & LICENSE PLATE INSTALLATION

Models:

'07 ES 350

PD022-06

PRE-DELIVERY SERVICE

Introduction The front license plate mounting bracket and two self-tapping screws for the 2007 model year ES 350 are stored in the luggage compartment of the vehicle.

Install the license plate mounting bracket during Pre-Delivery Service (PDS).

Applicable Vehicles

- 2007 model year **ES 350** vehicles.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	—	—	—	—

Installation Procedure

1. Align holes "A" of the mounting bracket with the dimples on the front bumper cover. Mark the location of holes "B" on the front bumper cover.

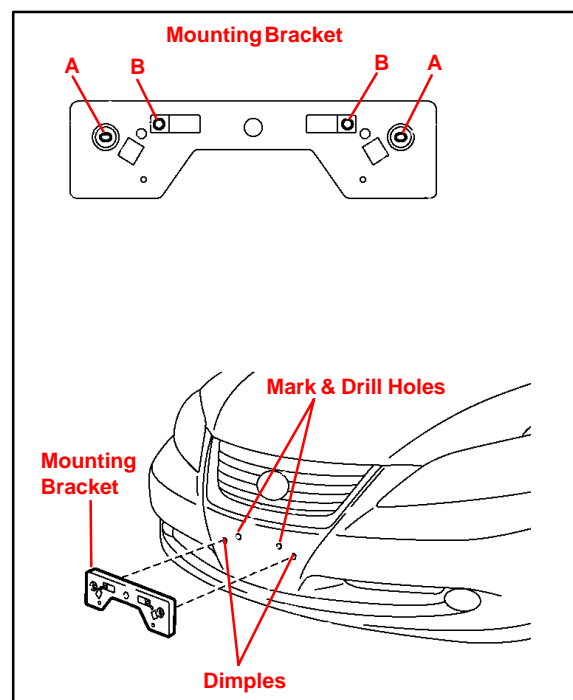
NOTE:

- Holes "A" are used to install the mounting bracket to the bumper cover.
- Holes "B" are used to install the front license plate to the mounting bracket.

2. Drill two (2) relief holes with a diameter of 11 mm (0.43 in.) at the marks on the front bumper cover (holes "B" location) to prevent the license plate retaining bolt ends from contacting the cover.

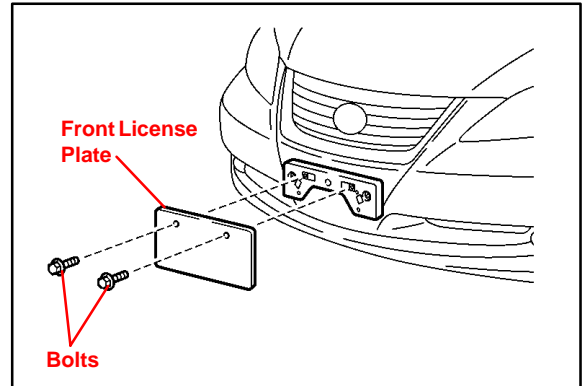
NOTE:

Do NOT drill into the dimples on the front bumper cover.



**Installation
Procedure**
(Continued)

3. Install the mounting bracket to the front bumper cover (holes “A” location) using the two (2) supplied self-tapping screws.
4. Install the front license plate to the mounting bracket using two (2) bolts.



Use bolts of a non-corroding type with the following dimensions to install the front license plate:

Nominal Length: 15.0 mm (0.59 in.)

Diameter: 6.0 mm (0.24 in.)

